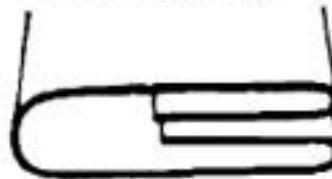


## SYSTEM OF FOLDS

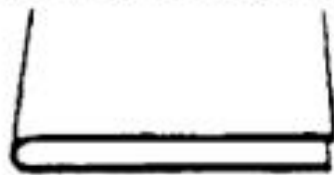
CENTER FOLD



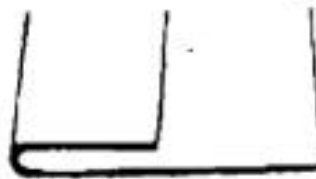
DOUBLE FOLD



V FOLD or BOOK FOLD



COLLAR BINDING



STRIPPING



CORDEDGE OR WELTING

